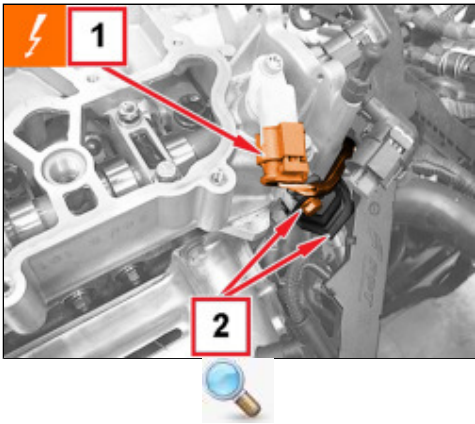


 Removing ([Refitting](#) )

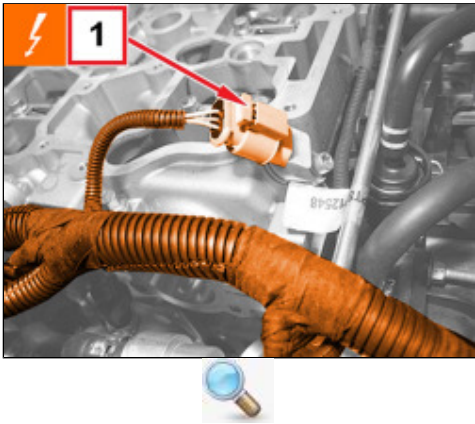
- Place the vehicle on a lift.
- [Op. 1016A26 TAPPET COVER WITH BUILT IN OIL VAPOUR SEPARATOR - R.R.](#)
- [Op. 1056F76 HIGH PRESSURE PIPE FROM PRESSURE PUMP TO SINGLE FUEL MANIFOLD PIPE - R.R.](#)
- [Op. 1056F72 PRESSURE PUMP - R.R.](#)
- [Op. 1080D24 ENGINE OIL VAPOUR INTAKE PIPE - R + R](#)



1. Disconnect the electrical connection for the exhaust side timing sensor.

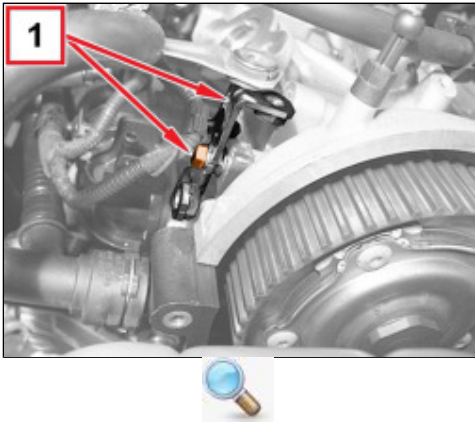
	Description	Connector
1	Exhaust side timing sensor	See K107 EXHAUST SIDE TIMING SENSOR

2. Undo the wiring holder bracket retaining bolt.

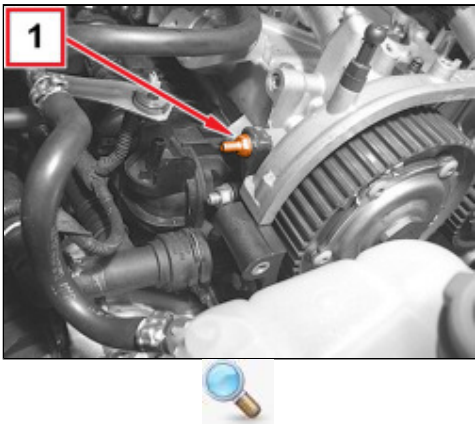


1. Disconnect the timing sensor electrical connection, intake side, and move the wiring aside.

	Description	Connector
1	Inlet side timing sensor	See K106 INTAKE SIDE TIMING SENSOR

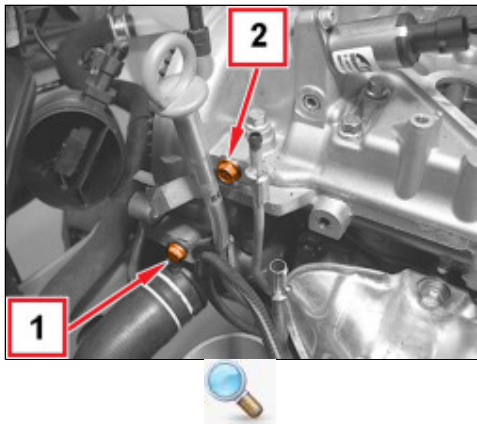


1. Undo the nut and move the degassing pipe mounting bracket aside.

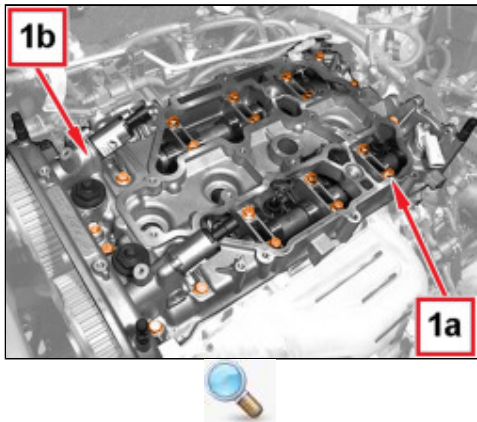


1. Undo the upper screw fixing the timing control belt side guard.

1. Undo the upper bolt securing the engine oil dipstick tube.
2. Undo the upper screw securing the turbocharging air by-pass valve pipe.

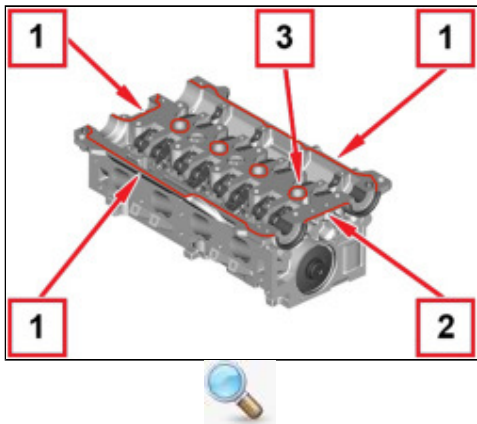


1. Undo the screws (1a) and remove the camshaft housing (1b).



 Refitting ([Removing](#) )

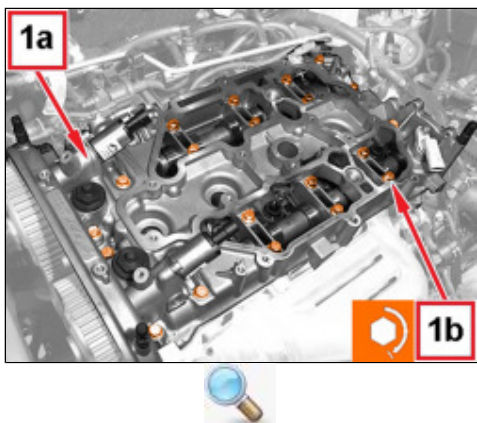
- Remove the sealant residues sealant from the cylinder head camshaft housing contact surfaces.
- Check the integrity of centring bushes on the cylinder head.



1. Apply a continuous strip of anaerobic sealant such as Loctite 5205 N. 63934713 in the area shown, minimum diameter 1.8 mm.
2. Apply a continuous strip of sealant such as Loctite 5900 N. 71719102 in the area shown, minimum diameter 2.0 mm.
3. Apply a continuous strip of anaerobic sealant such as Loctite 5205 N. 63934713 in the area shown, minimum diameter 1.5 mm.

Each time the sealing path is interrupted, the sealant must be curled back.

 In each sealed section, the sealant application must start inside the surface towards the starting point (outwards) and then back.



1. Place the upper head (1a) in position and tighten the screws (1b) to the prescribed torque.

Component	Fastening	Ø	Value (daNm)	Validity
Camshaft housing	Screw	M7	1.3 ÷ 1.7	1750 Turbo Petrol

- Tighten the upper screw securing the turbocharging air by-pass valve pipe.
- Tighten the upper bolt securing the engine oil dipstick tube.
- Tighten the upper screw fixing the timing control belt side guard.
- Place the degassing pipe mounting bracket in position and tighten the nut.
- Place the wiring in position and attach the timing sensor electrical connection, intake side.
- Tighten the bolt fixing the wiring holder bracket.
- Connect the electrical connection for the exhaust side timing sensor.

[Op. 1080D24 ENGINE OIL VAPOUR INTAKE PIPE - R + R](#)

[Op. 1056F72 PRESSURE PUMP - R.R.](#)

[Op. 1056F76 HIGH PRESSURE PIPE FROM PRESSURE PUMP TO SINGLE FUEL MANIFOLD PIPE - R.R.](#)

[Op. 1016A26 TAPPET COVER WITH BUILT IN OIL VAPOUR SEPARATOR - R.R.](#)

- Remove the vehicle from the lift.